






**Pattern No.: 1010498 - Yarn Quality V-Teil(e) SEN\_1**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	
Friction >	>	7A  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci						
Friction >	>	6A  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci					<	Friction <
Friction >	>	5A  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci					<	Friction <
Friction >	>	4A  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci					<	Friction <
Friction >	>	3A  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci					<	Friction <
	>	2A  -   -   Comb thread   -   -					<	Friction <
	>	1A  -   -   Draw separation thread   -   -					<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010498 - Yarn Quality R-Teil(e) SEN\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	
				7						
				6						
				5						
Friction >	>	4A  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci		4						
				3				3B  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						








A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010498 - Yarn Quality Ärmel SEN\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	
				7						
				6						
				5						
Friction >	>	4A  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci		4						
				3				3B  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci	<	Friction <
	>	2A  -   -   Comb thread   -   -		2				2B  1X Nm 48/2   Shadow   55% SE, 40% VI, 5% WS   Filpucci	<	Friction <
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia type 1 
  Intarsia type 2 
  Plating Yf. N 
  Double-Arm Plating Yf. 
  Plating\_w\_2->1 
  Plating\_w\_2->2