






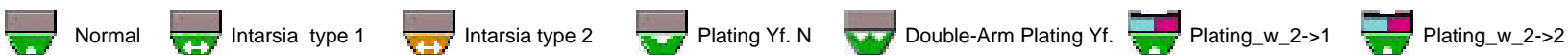









**Pattern No.: 1110015 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
Friction >	>	6A  1x Nm 68/2   Mini   56% VI, 14% SE, 30% PA   Yarns & Colors		6						
				5				5A  2x LL40   Supreme Class   Elastic thread   25%Spandex, 75%PA   ESiDA	<<	
	<<	4A  2x LL40   Supreme Class   Elastic thread   25%Spandex, 75%PA   ESiDA		4						
				3				3A  1x Nm 68/2   Mini   56% VI, 14% SE, 30% PA   Yarns & Colors	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110015 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
Friction >	>	6A  1x Nm 68/2   Mini   56% VI, 14% SE, 30% PA   Yarns & Colors		6						
				5				5A  2x LL40   Supreme Class   Elastic thread   25%Spandex, 75%PA   ESiDA	<<	
	<<	4A  2x LL40   Supreme Class   Elastic thread   25%Spandex, 75%PA   ESiDA		4						
				3				3A  1x Nm 68/2   Mini   56% VI, 14% SE, 30% PA   Yarns & Colors	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

