








Pattern No.: 1210172 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	Friction <
				7				7A 1x Nm 28/2 Protection thread -	<	Friction <
				6						
Friction >	>	5A, INDIGO 11 1x Nm 35/2 Indigo Yarn 100% CO Unitin		5				5B, INDIGO 11 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	<<	Friction <
Friction >	>>	4A 2x Nm 18 Lotus 90% CO, 10% LI Igea		4				4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	<<	Friction <
Friction >	>>	3A, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin		3				3B, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	<<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2










Pattern No.: 1210172 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	Friction <
				7						
				6				6A 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
				5				5A 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	<<	Friction <
				4				4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	<<	Friction <
				3				3A, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	<<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1210172 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	Friction <
				7						
				6				6A 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
				5				5B, INDIGO 11 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	<<	Friction <
Friction >	>>	4A 2x Nm 18 Lotus 90% CO, 10% LI Igea		4				4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	<<	Friction <
Friction >	>>	3A, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin		3				3B, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	<<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.












Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210172 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	Friction <
				7						
				6				6A 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
				5				5B, INDIGO 11 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	<<	Friction <
Friction >	>>	4A 2x Nm 18 Lotus 90% CO, 10% LI Igea		4				4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	<<	Friction <
Friction >	>>	3A, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin		3				3B, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	<<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210172 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A 1x Nm 28/2 Protection thread -		8		8B 1x Nm 28/2 Protection thread -	<	Friction <
				7				
				6		6A 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
Friction >	>	5A, INDIGO 11 1x Nm 35/2 Indigo Yarn 100% CO Unitin		5		5B, INDIGO 11 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	<<	Friction <
Friction >	>>	4A 2x Nm 18 Lotus 90% CO, 10% LI Igea		4		4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	<<	Friction <
Friction >	>>	3A 2x Nm 35/2 Indigo 11 100% CO Unitin		3		3B, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	<<	Friction <
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2