









## Pattern No.: 1810123 - Yarn Quality Strickteil(e)

| A          | B  | C                                                                                                                                 | D | E | D                                                                                     | C                                                                                     | B                                                                                                                                                                   | A              |
|------------|----|-----------------------------------------------------------------------------------------------------------------------------------|---|---|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
|            |    |                                                                                                                                   |   | 8 |    |                                                                                       | 8A  2x   Protection thread   -                                                                                                                                      | <<             |
|            |    |                                                                                                                                   |   | 7 |                                                                                       |                                                                                       |                                                                                                                                                                     |                |
| Friction > | >  | 6A, WHITE/BROWN F94910  1x Nm 1,1   Park Cezanne   76% CO, 24% PA   Be.Mi.Va.                                                     |   | 6 |    |                                                                                       |                                                                                                                                                                     |                |
| Friction > | >> | 5A, YELLOW 10727 + DARK BLUE 852063  1x Nm 2,6 + 1x Nm 2,8   Alexa + Azhar   70% WV, 30% PA + 100% WV   Be.Mi.Va. + Zegna Baruffa |   | 5 |    |                                                                                       |                                                                                                                                                                     |                |
|            |    |                                                                                                                                   |   | 4 |    |                                                                                       | 4A, GREYBLUE F07124  2x Nm 1,8   Orfeo   51% PC, 27% WV, 10% WP, 2% SE, 2% VI   Di.Vè                                                                               | << Friction <  |
|            |    |                                                                                                                                   |   | 3 |   |                                                                                       | 3A, GREEN 67157 + GREYBLUE 028123  1x Nm 2 + 1x Nm 2,3   Eskimo + Orsetto   40% PC, 36% WP, 14% WV, 10% PA + 85% WV, 15% PA   Lineapiù + Zegna Baruffa              | << Friction <  |
|            | >> | 2A  2x   Elastic thread   -                                                                                                       |   | 2 |   |  | 2B, GREYBLUE F07124  2x Nm 1,8 + 2x Lycra 156 dtex, PES 167 dtex   Orfeo + 21191X   51% PC, 27% WV, 10% WP, 2% SE, 2% VI + 76,8% PES, 23,2% EA   Di.Vè + Zimmermann | < 4 Friction < |
|            | >> | 1A  2x   Draw separation thread   -                                                                                               |   | 1 |  |                                                                                       |                                                                                                                                                                     |                |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2