## Pattern No.: 1410132 - Yarn Quality  Strickteil(e)

| A | B | C | D | E | D | C | B | A |
|---|---|---|---|---|---|---|---|---|
| | | | | 8 | | 8A\| 1x Nm 30 \| Protection thread \| - \| | < | |
| Friction > | > | 7A, ECRU\| 1x Nm 25 \| Jump \| 68% VI, 32% PBT \| Sesia \| | | 7 | | | | |
| | | | | 6 | | 6A, GREEN\| 1x Nm 67 + 1x Nm 25 \| Glacé + Jump \| 70% CO, 30% PES + 68% VI, 32% PBT \| Sesia \| | << | Friction < |
| | | | | 5 | | 5A, NAVY\| 1x Nm 25 \| Jump \| 68% VI, 32% PBT \| Sesia \| | < | Friction < |
| | | | | 4 | | | | |
| Friction > | >>> | 3A\| 1x Nm 67 + 1x Nm 25 + 1x Lycra 22 dtex, PA 78 dtex \| Glacé + Jump + 4495X \| 70% CO, 30% PES + 68% VI, 32% PBT + 93,8% PA, 6,2% EA \| Sesia + Sesia + Zimmermann \| | | 3 | | 3B\| 1x Nm 67 \| Glacé \| 70% CO, 30% PES \| Sesia \| | < | Friction < |
| | > | 2A\| 1x \| Comb thread \| - \| | | 2 | | 2B, GREEN\| 1x Nm 25 \| Jump \| 68% VI, 32% PBT \| Sesia \| | < | Friction < |
| | > | 1A\| 1x \| Draw separation thread \| - \| | | 1 | | | | |

A: Feed Wheel  B: Feed  C: Yarn count  D: Feeder  E: Track

Normal  Normal-ADF  Intarsia  type 1  Intarsia type 2  Plating Yf. N  Double-Arm Plating Yf.  Plating_w_2->1  Plating_w_2->2