



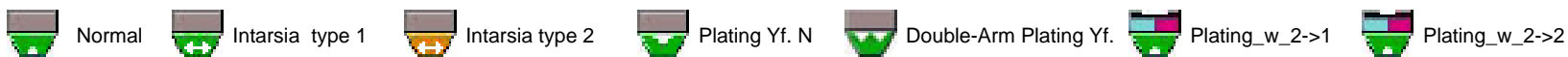










Pattern No.: 0810520 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	
					8			
					7			
					6			
					5			
					4			
					3		<	Friction <
		2A - - Comb thread - -			2		<	Friction <
	>							
		1A - - Draw separation thread - -			1			
	>							

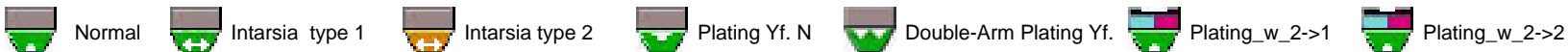
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810520 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	
				7						
				6						
				5				5A, PLACID BLUE 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<<	Friction <
				4				4A, DARK DENIM 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<<	Friction <
				3				3A, PLACID BLUE 1x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<	Friction <
	>	2A - - Comb thread - -		2				2B, DARK DENIM 1x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<	Friction <
	>	1A - - Draw separation thread - -		1				1B, DARK DENIM 2x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<	Friction <

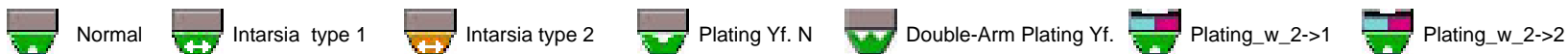
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 0810520 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	
Friction >	>>>	7A, PLACID BLUE 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK						
Friction >	>>>	6A, DARK DENIM 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK						
						5A, PLACID BLUE 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<<	Friction <
						4A, DARK DENIM 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<<	Friction <
						3A, PLACID BLUE 1x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<	Friction <
	>	2A - - Comb thread - -				2B, DARK DENIM 1x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<	Friction <
	>	1A - - Draw separation thread - -				1B, DARK DENIM 2x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810520 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	
				7						
				6						
				5				5A, PLACID BLUE 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<<	Friction <
				4				4A, DARK DENIM 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<<	Friction <
				3				3A, PLACID BLUE 1x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<	Friction <
	>	2A - - Comb thread - -		2				2B, DARK DENIM 1x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<	Friction <
	>	1A - - Draw separation thread - -		1				1B, DARK DENIM 2x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

