















**Pattern No.: 0710262 - Yarn Quality Zutaten**

| A          | B | C                                  | D | E | D   | C | B | A   |   |            |
|------------|---|------------------------------------|---|---|---|---|---|---|---|------------|
|            |   |                                    |   | 8 |    |   |   | 8A  -   Residual yarn   -   | < | Friction < |
|            |   |                                    |   | 7 |   |   |   |   |   |            |
|            |   |                                    |   | 6 |   |   |   |   |   |            |
|            |   |                                    |   | 5 |   |   |   |   |   |            |
|            |   |                                    |   | 4 |   |   |   |   |   |            |
|            |   |                                    |   | 3 |   |   |   | 3A, ANTIQUE WHITE  1x Nm 50/2   Sueno  <br>86% VI, 14% PBT   Lineapiu | < | Friction < |
|            | > | 2A  -   Comb thread   -            |   | 2 |  |   |   |   |   |            |
| Friction > | > | 1A  -   Draw separation thread   - |   | 1 |  |   |   |   |   |            |

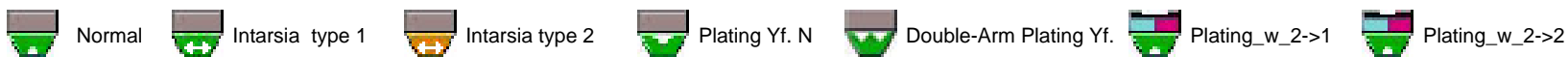
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track












**Pattern No.: 0710262 - Yarn Quality V-Teil(e)**

| A          | B | C  | D   | E   | D  | C  | B | A          |
|------------|---|--|---|---|--|--|---|------------|
| Friction > | > | 8A  -   Residual yarn   -  |   | 8   |   | 8B  -   Residual yarn   -  | < | Friction < |
| Friction > | > | 7A, SAND  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu          |   |    | 7  |  |   |            |
| Friction > | > | 6A, ANTIQUE WHITE  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu |   |    | 6  |  |   |            |
|            |   |  |   |    | 5  | 5A, AZTEC  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu         | < | Friction < |
|            |   |  |   |    | 4  | 4A, SAND  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu          | < | Friction < |
| Friction > | > | 3A, AZTEC  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu         |  | 3   |  | 3B, ANTIQUE WHITE  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu | < | Friction < |
|            | > | 2A  -   Comb thread   -  |   |  | 2  |  |   |            |
| Friction > | > | 1A  -   Draw separation thread   -                                 |   |  | 1  |  |   |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710262 - Yarn Quality R-Teil(e)**

| A          | B | C  | D  | E   | D   | C  | B | A          |
|------------|---|--|--|---|---|--|---|------------|
| Friction > | > | 8A  -   Residual yarn   -  |  | 8   |  | 8B  -   Residual yarn   -  | < | Friction < |
| Friction > | > | 7A, SAND  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu          |  |    | 7   |  |   |            |
| Friction > | > | 6A, ANTIQUE WHITE  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu |  |    | 6   |  |   |            |
|            |   |  |  |    | 5   | 5A, AZTEC  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu         | < | Friction < |
|            |   |  |  |    | 4   | 4A, SAND  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu          | < | Friction < |
|            |   |  |  |   | 3   | 3A, ANTIQUE WHITE  1x Nm 50/2   Sueno   86% VI, 14% PBT   Lineapiu | < | Friction < |
|            | > | 2A  -   Comb thread   -  |  |  | 2   |  |   |            |
| Friction > | > | 1A  -   Draw separation thread   -                                 |  |  | 1   |  |   |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

