













Pattern No.: 1010179 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	-	Friction <
				7						
				6						
				5				5A 3x Nm 30/2 Albany 80% WV, 20% NY AFT	<<<	Friction <
				4				4A 3x Nm 30/2 Albany 80% WV, 20% NY AFT	<<<	Friction <
Friction >	5>	3A 5x Nm 30/2 Albany 80% WV, 20% NY AFT		3						
	-	2A - - Comb thread - -		2						
Friction >	-	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010179 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	-	Friction <
				7						
				6						
				5				5A 3x Nm 30/2 Albany 80% WV, 20% NY AFT	<<<	Friction <
				4				4A 3x Nm 30/2 Albany 80% WV, 20% NY AFT	<<<	Friction <
Friction >	5>	3A 5x Nm 30/2 Albany 80% WV, 20% NY AFT		3						
	-	2A - - Comb thread - -		2						
Friction >	-	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010179 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	-	Friction <
				7						
				6						
				5				5A 3x Nm 30/2 Albany 80% WV, 20% NY AFT	<<<	Friction <
				4				4A 3x Nm 30/2 Albany 80% WV, 20% NY AFT	<<<	Friction <
Friction >	5>	3A 5x Nm 30/2 Albany 80% WV, 20% NY AFT		3						
	-	2A - - Comb thread - -		2						
Friction >	-	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010179 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	-	Friction <
				7						
				6						
				5				5A 3x Nm 30/2 Albany 80% WV, 20% NY AFT	<<<	Friction <
				4				4A 3x Nm 30/2 Albany 80% WV, 20% NY AFT	<<<	Friction <
Friction >	5>	3A 5x Nm 30/2 Albany 80% WV, 20% NY AFT		3						
	-	2A - - Comb thread - -		2						
Friction >	-	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

