











**Pattern No.: 0810136 - Yarn Quality V-Teil(e)**

| A          | B  | C  | D | E | D   | C | B | A  |    |            |
|------------|----|--|---|---|---|---|---|--|----|------------|
|            |    |  |   | 8 |    |   |   | 8A  -   Residual yarn   -                              | <  | Friction < |
|            |    |  |   | 7 |   |   |   |  |    |            |
|            |    |  |   | 6 |   |   |   |  |    |            |
|            |    |  |   | 5 |   |   |   |  |    |            |
| Friction > | 4> | 4A, BLACK  4x Nm 28/2   Lara   50% WV, 50% PC   Biella |   | 4 |    |   |   |  |    |            |
|            |    |  |   | 3 |   |   |   | 3A, BLACK  4x Nm 28/2   Lara   50% WV, 50% PC   Biella | <4 | Friction < |
|            | >  | 2A  -   Comb thread   -                                |   | 2 |  |   |   |  |    |            |
| Friction > | >  | 1A  -   Draw separation thread   -                     |   | 1 |  |   |   |  |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0810136 - Yarn Quality R-Teil(e)**

| A          | B  | C  | D | E | D   | C | B | A  |    |            |
|------------|----|--|---|---|---|---|---|--|----|------------|
|            |    |  |   | 8 |    |   |   | 8A  -   Residual yarn   -                              | <  | Friction < |
|            |    |  |   | 7 |   |   |   |  |    |            |
|            |    |  |   | 6 |   |   |   |  |    |            |
|            |    |  |   | 5 |   |   |   |  |    |            |
| Friction > | 4> | 4A, BLACK  4x Nm 28/2   Lara   50% WV, 50% PC   Biella |   | 4 |    |   |   |  |    |            |
|            |    |  |   | 3 |   |   |   | 3A, BLACK  4x Nm 28/2   Lara   50% WV, 50% PC   Biella | <4 | Friction < |
|            | >  | 2A  -   Comb thread   -                                |   | 2 |  |   |   |  |    |            |
| Friction > | >  | 1A  -   Draw separation thread   -                     |   | 1 |  |   |   |  |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810136 - Yarn Quality Ärmel**

| A          | B | C                                  | D | E | D   | C  | B  | A          |
|------------|---|------------------------------------|---|---|---|--|----|------------|
|            |   |                                    |   | 8 |    | 8A  -   Residual yarn   -                              | <  | Friction < |
|            |   |                                    |   | 7 |   |  |    |            |
|            |   |                                    |   | 6 |   |  |    |            |
|            |   |                                    |   | 5 |   |  |    |            |
|            |   |                                    |   | 4 |   |  |    |            |
|            |   |                                    |   | 3 |   | 3A, BLACK  4x Nm 28/2   Lara   50% WV, 50% PC   Biella | <4 | Friction < |
|            | > | 2A  -   Comb thread   -            |   | 2 |  |  |    |            |
| Friction > | > | 1A  -   Draw separation thread   - |   | 1 |  |  |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

