Pattern No.: 1910042 - Yarn Quality V-Teil(e) SEN_1

A	B	C	D		E	D		C	B	A
	v				16			16A| tx Nm 50/2 | Ocean | Protection thread |50% CO , 50% PC | TVU |	v	
					15					
					14					
					13					
					12					
					11					
					10					
	vv	9A, OLIVE| 2x dtex 76 f24 x1 | Diolen® texl. SET trilobal | 100% PES | TWD |			9			9B, OLIVE| 2x dtex 76 f24 x1 | Diolen® texl. SET trilobal | 100% PES | TWD |	vv	
	v				8			8A, OLIVE| 1x dtex 78 f23 x4 | Timbrelle® PA 6.6 HE | 100% PA | TWD |	v	

	A											
	v					7				7A, 0 LIVE| 1x Nm 60/2 | Baumwollzwirn | 100% CO | Gebr. Ollo |	v	
						6						
						5						
						4						
						3						
	v	2A| 1x | Comb thread | - |				2						
	v	1A| 1x | Draw separation thread | - |				1						

A. Feed Wheel   B. Feed   C. Yarn count   D. Feeder   E. Track

Normal   Normal-ADF   Intarsia type 1   Intarsia type 2   Plating YI_N   Double-Arm Plating YI...   Plating_v_2-Yi   Plating_v_2-Y2

Pattern No.: 1910042 - Yarn Quality R-Teil(e) SEN_1

A	B	C	D		E		D		C	B	A
	v				16				16A| tx Nm 50/2 | Ocean | Protection thread |50% CO , 50% PC | TVU |	v	
					15						
					14						
					13						
					12						
					11						
					10						
	v				9				9A, OLIVE| 2x dtex 76 f24+x1 | Diolen® text. SET Inlabal | 100% PES | TWD |	vv	
	v	8A,OLIVE| 1x dtex 78 f23 x+ | Timbrelle® PA6,6 H E | 100% PA | TWD |			8				8B,OLIVE| 1x dtex 78 f23 x+ | Timbrelle® PA6,6 H E | 100% PA | TWD |	v	

											7A, 0 LIVE| 1x Nm 60/2 |Baumwollgarn	100% CO	Gebr. Olio			
	v						7					v	
							6						
							5						
							4						
							3						
	v	ZA	1x	Comb thread	-					2					
	v	1A	1x	Draw separation thread	-					1					

A. Feed Wheel   B. Feed   C. Yarn count   D. Feeder   E. Track

Normal   Normal-ADF   Intarsia type 1   Intarsia type 2   Plating YI..N   Double-Arm Plating YI..   Plating_v_2>1   Plating_v_2>2

Pattern No.: 1910042 - Yarn Quality Ärmel SEN_1

A	B	C	D	E	D	C	B	A
	V				16			16A| 1x Nm 50/2 |Ocean | Protection thread | 50% PC 50% CO |TWU |	V
					15				
					14				
					13				
					12				
					11				
					10				
					9				
	V				8			8A, O LIVE| 1x dtex 78 f23x4 | Timbrelle® PA6.6 H E | 100% PA | TWD |	V

	v					7				7A,0 LIVE| 1x Nm 60/2 |Baumwollzwirn | 100% C O |Gebr. O llo |	v
						6					
						5					
						4					
						3					
	v	2A| 1x |Comb thread | - |				2					
	v	1A| 1x |Draw separation thread | - |				1					

A. Feed Wheel   B. Feed   C. Yarn count   D. Feeder   E. Track

Normal	Normal-ADF	Intarsia type 1	Intarsia type 2	Plating YI..N	Double-Arm Plating YI..	Plating_y_2-Y1	Plating_y_2-Y2	

Pattern No.: 1910042

Other Requirements:

1-systemiges Devoré
Umbaukit: ID 278689

1-system devoré
Conversion kit: ID 278689

Plush / devoré knit , new