




















Pattern No.: 1110029 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
Friction >	>	7A - - Residual yarn - -		7						
				6						
				5				5B,COFFEE 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
				4						
				3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

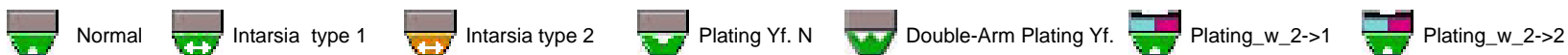
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2







Pattern No.: 1110029 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
Friction >	>	6A,RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS		6						
				5				5B,COFFEE 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
				4				4B,RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
Friction >	>	3A,SAND 1x Nm 60S/4 BPM0771 100%Pima CO BROS		3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

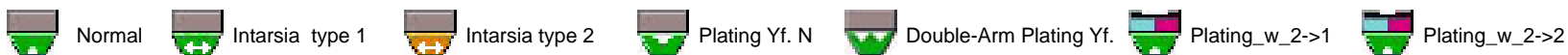
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1110029 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6						
				5				5B,COFFEE 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
				4				4B,RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
Friction >	>	3A,SAND 1x Nm 60S/4 BPM0771 100%Pima CO BROS		3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110029 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8B - - Residual yarn - -	<	Friction <
				7						
				6						
				5				5B,COFFEE 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
				4				4B,SAND 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
Friction >	>	3A,RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS		3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

