






Pattern No.: 1210035 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
				8			8A 1x Nm 30/2 Residual yarn -	< Friction <
				7				
				6				
				5				
				4			4A, COFFEE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	< Friction <
				3			3A, COFFEE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	< Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210035 - Yarn Quality R-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A, COFFEE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
				7				7A, BROWN 2x Nm 67 Glacé 70% CO, 30% PES Sesia	<<	Friction <
				6				6A, RED 2x Nm 67 Glacé 70% CO, 30% PES Sesia	<<	Friction <
				5				5A, COFFEE 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
				4				4A, BLACK 2x Nm 46 Image 80% VI, 20% PES Lineapiù	<<	Friction <
				3				3A, DARK RED 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210035 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
				8		8A 1x Nm 30/2 Residual yarn -	<	Friction <
				7				
				6				
				5				
Friction >	>	4A, COFFEE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa		4				
				3		3A, COFFEE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210035 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
						8A, DARK GREEN 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
	>	7A 1x Nm 30/2 Protection thread -				7B, BROWN 2x Nm 67 Glacé 70% CO, 30% PES Sesia	<<	Friction <
						6A, GREEN 2x Nm 67 Glacé 70% CO, 30% PES Sesia	<<	Friction <
						5A, DARK GREEN 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
						4A, DARK RED 2x Nm 46 Image 80% VI, 20% PES Lineapiù	<<	Friction <
						3A, COFFEE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
	>	2A - Comb thread -						
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2