

















Pattern No.: 0510323 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	3A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco		3						
	>	2A - Comb thread -		2						
Friction >	>	1A, SAND BROWN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0510323 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				5						
				4				4A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0510323 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -						
						6A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
						5A, WHITE 1x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<	Friction <
						4A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	3A, LIGHT SAND BROWN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco						
	>	2A - Comb thread -						
	>	1A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 0510323 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
				6				6A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				5						
				4				4A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510323 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
				6				6A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				5						
				4				4A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	3A, SAND BROWN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco		3						
	>	2A - Comb thread -		2						
	>	1A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

