















Pattern No.: 0610362 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A - Residual yarn -		8		8B - Residual yarn -	<	Friction <
Friction >	>>>	7A, WHITE 3x 50/1 Nm Shanty 88% VI, 12% PA Igea		7		7B, WHITE 3x 50/1 Nm Shanty 88% VI, 12% PA Igea	<<<	Friction <
Friction >	>	6A - Draw separation thread -		6		6B, WHITE 3x 50/1 Nm Shanty 88% VI, 12% PA Igea	<<<	Friction <
				5		5A, RED 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci	<	Friction <
				4		4A, LIGHT BLUE 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci	<	Friction <
Friction >	>	3A, RED 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci		3		3B, RED 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci	<	Friction <
Friction >	>	2A, LIGHT BLUE 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci		2		2B, LIGHT BLUE 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci	<	Friction <
Friction >	>	1A - Comb thread -		1		1B - Draw separation thread -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

