












Pattern No.: 1110237 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8 		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5 		5A, SILVER 1x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<	Friction <
				4 		4B, BLACK 3x Nm 30 Viscrepe 100% VI Filpucci	<<<	Friction <
				3				
	>	2A - - Comb thread - -		2 				
Friction >	>	1A - - Draw separation thread - -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 1110237 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>	7A, SILVER 1x Nm 5 Soffstar 50% WV, 50% PA Filpucci			7			
Friction >	>	6A, SILVER 1x Nm 5 Soffstar 50% WV, 50% PA Filpucci			6			
						5A, SILVER 1x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<	Friction <
						4A, SILVER 1x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<	Friction <
Friction >	>>>	3A, BLACK 3x Nm 30 Viscrepe 100% VI Filpucci			3			
	>	2A - - Comb thread - -			2		2B, BLACK 3x Nm 30 Viscrepe 100% VI Filpucci	<<< Friction <
Friction >	>	1A - - Draw separation thread - -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110237 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8 		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5 		5A, SILVER 1x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<	Friction <
				4 		4A, BLACK 3x Nm 30 Viscrepe 100% VI Filpucci	<<<	Friction <
				3				
	>	2A - - Comb thread - -		2 				
Friction >	>	1A - - Draw separation thread - -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

