






Pattern No.: 0610493 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
				7						
				6				6A 1x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<	Storage <
				5						
				4						
				3				3A 2x Nm 27 + 1x PA66 text. 44/1 dtex, Lycra 44 dtex Spiritual + 3772X Border thread 80% VI, 20% PA Stretch + 82,6% PA, 17,4% EA Filpucci + Zimmermann	<<<	Storage <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2