










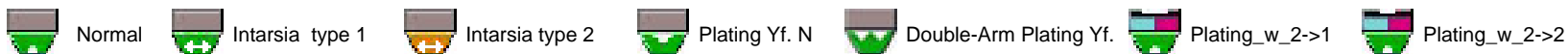


Pattern No.: 0810151 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A
Friction >	>>	8A 2x Nm 60/2 Solution 100% PP Grignasco		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7				
				6		6A 1x Nm 60/2 Solution 100% PP Grignasco	<	Friction <
				5		5A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
				4		4A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
Friction >	>	3A 1x Nm 22 Aygo 76% VI, 24% PA Filpucci		3		3B 2x Nm 60/2 Solution 100% PP Grignasco	<<	Friction <
Friction >	>	2A - Comb thread -		2		2B 1x Nm 22 Aygo 76% VI, 24% PA Filpucci	<	Friction <
Friction >	>	1A - Draw separation thread -		1				

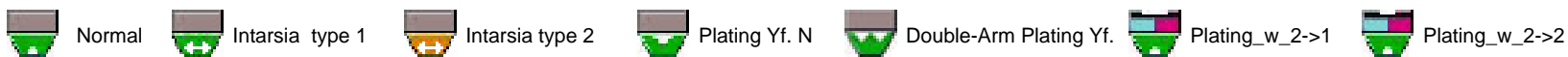
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track














Pattern No.: 0810151 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
Friction >	>>	8A 2x Nm 60/2 Solution 100% PP Grignasco		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7				
				6		6A 1x Nm 60/2 Solution 100% PP Grignasco	<	Friction <
				5		5A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
				4		4A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
Friction >	>	3A 1x Nm 22 Aygo 76% VI, 24% PA Filpucci		3		3B 2x Nm 60/2 Solution 100% PP Grignasco	<<	Friction <
Friction >	>	2A - Comb thread -		2		2B 1x Nm 22 Aygo 76% VI, 24% PA Filpucci	<	Friction <
Friction >	>	1A - Draw separation thread -		1				

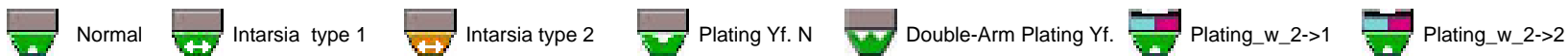
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810151 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
Friction >	>>	8A 2x Nm 60/2 Solution 100% PP Grignasco		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7				
				6		6A 1x Nm 60/2 Solution 100% PP Grignasco	<	Friction <
				5		5A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
				4		4A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
Friction >	>	3A 1x Nm 22 Aygo 76% VI, 24% PA Filpucci		3		3B 2x Nm 60/2 Solution 100% PP Grignasco	<<	Friction <
Friction >	>	2A - Comb thread -		2		2B 1x Nm 22 Aygo 76% VI, 24% PA Filpucci	<	Friction <
Friction >	>	1A - Draw separation thread -		1				

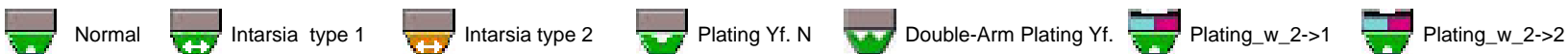
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track














Pattern No.: 0810151 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
Friction >	>>	8A 2x Nm 60/2 Solution 100% PP Grignasco		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7				
				6		6A 1x Nm 60/2 Solution 100% PP Grignasco	<	Friction <
				5		5A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
				4		4A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
Friction >	>	3A 1x Nm 22 Aygo 76% VI, 24% PA Filpucci		3		3B 2x Nm 60/2 Solution 100% PP Grignasco	<<	Friction <
Friction >	>	2A - Comb thread -		2		2B 1x Nm 22 Aygo 76% VI, 24% PA Filpucci	<	Friction <
Friction >	>	1A - Draw separation thread -		1				

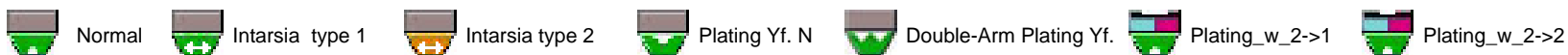
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track














Pattern No.: 0810151 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A 2x Nm 60/2 Solution 100% PP Grignasco		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7				
				6		6A 1x Nm 60/2 Solution 100% PP Grignasco	<	Friction <
				5		5A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
				4		4A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
Friction >	>	3A 1x Nm 22 Aygo 76% VI, 24% PA Filpucci		3		3B 2x Nm 60/2 Solution 100% PP Grignasco	<<	Friction <
Friction >	>	2A - Comb thread -		2		2B 1x Nm 22 Aygo 76% VI, 24% PA Filpucci	<	Friction <
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810151 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
Friction >	>>	8A 2x Nm 60/2 Solution 100% PP Grignasco		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7				
				6		6A 1x Nm 60/2 Solution 100% PP Grignasco	<	Friction <
				5		5A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
				4		4A 2x Nm 22 Aygo 76% VI, 24% PA Filpucci	<<	Friction <
Friction >	>	3A 1x Nm 22 Aygo 76% VI, 24% PA Filpucci		3		3B 2x Nm 60/2 Solution 100% PP Grignasco	<<	Friction <
Friction >	>	2A - Comb thread -		2		2B 1x Nm 22 Aygo 76% VI, 24% PA Filpucci	<	Friction <
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

