







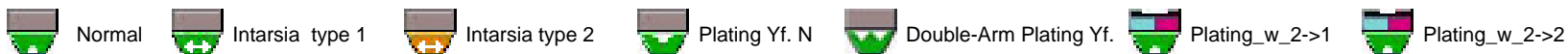


Pattern No.: 1110002 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7				7A 1x Nm 25 Melby 85% AC,15% PA Igea	<	Friction <
Friction >	>	6A 1x Nm 4.2 Arabis 100% CO Filpucci		6						
				5				5A 1x Nm 4.2 Arabis 100% CO Filpucci	<	Friction <
				4				4A 1x Nm 13 HS0541 100% CO Hotta	<	Friction <
Friction >	>	3A 1x Nm 4.2 Arabis 100% CO Filpucci		3						
Friction >	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

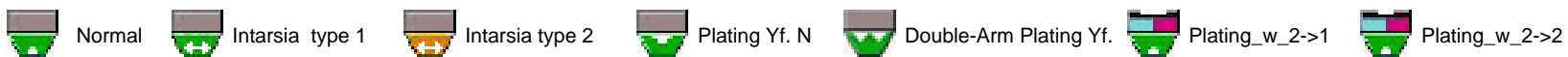
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track












Pattern No.: 1110002 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
						7A 1x Nm 25 Melby 85% AC,15% PA Igea	<	Friction <
Friction >	>	6A 1x Nm 4.2 Arabis 100% CO Filpucci						
						5A 1x Nm 4.2 Arabis 100% CO Filpucci	<	Friction <
						4A 1x Nm 13 HS0541 100% CO Hotta	<	Friction <
	>	2A - - Comb thread - -						
Friction >	>	1A - - Draw separation thread - -						

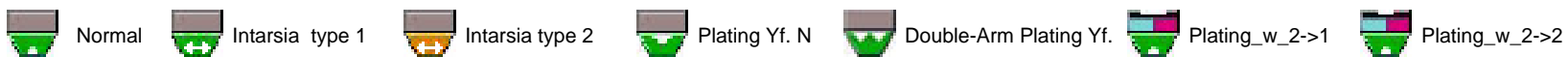
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 1110002 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -		8		8B - - Residual yarn - -	<	Friction <
				7		7A 1x Nm 25 Melby 85% AC, 15% PA Igea	<	Friction <
Friction >	>	6A 1x Nm 4.2 Arabis 100% CO Filpucci		6				
				5		5A 1x Nm 4.2 Arabis 100% CO Filpucci	<	Friction <
				4		4A 1x Nm 13 HS0541 100% CO Hotta	<	Friction <
Friction >	>	3A 1x Nm 13 HS0541 100% CO Hotta		3				
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110002 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5				
				4		4A 1x Nm 13 HS0541 100% CO Hotta	<	Friction <
				3				
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

