
























## Pattern No.: 0810598 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A	
Friction >	>	8A  -   Residual yarn   -		8		8B  -   Residual yarn   -	<	Friction <	
Friction >	>	7A, LUNAR ROCK  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone			7				
Friction >	>	6A, GREY DAWN  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone			6				
					5		5A, PLACID BLUE  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <
Friction >	>	4A, PLACID BLUE  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone		4		4B, LUNAR ROCK  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <	
Friction >	>	3A, CLEAR WHITE  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone			3				
	>	2A  -   Comb thread   -		2		2B, CLEAR WHITE  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <	
Friction >	>	1A  -   Draw separation thread   -		1		1B  1x 40 den   LL-40   75% PA, 25% EA   ESIDA	<		

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 0810598 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   Residual yarn   -		8		8B  -   Residual yarn   -	<	Friction <
Friction >	>	7A, PLACID BLUE  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone			7			
Friction >	>	6A, LUNAR ROCK  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone			6			
					5	5A, LUNAR ROCK  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <
					4	4A, GREY DAWN  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <
Friction >	>	3A, CLEAR WHITE  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone			3			
	>	2A  -   Comb thread   -		2		2B, CLEAR WHITE  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1		1B  1x 40 den   LL-40   75% PA, 25% EA   ESIDA	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810598 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
Friction >	>	6A, LUNAR ROCK  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone		6						
				5				5A, LUNAR ROCK  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <
				4						
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1				1B  1x 40 den   LL-40   75% PA, 25% EA   ESIDA	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

