










Pattern No.: 0610018 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5		5A 3x 18/1 Nm L31801-1 100% LI Bondson 	>>>	Friction >>
				4		4A 3x 18/1 Nm L31801-1 100% LI Bondson 	>>>	Friction >>
				3				
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 0610018 - Yarn Quality Zubehör

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A 3x 18/1 Nm L31801-1 100% LI Bondson 	>>>	Friction >>
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

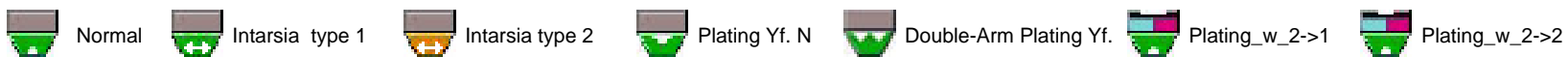
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0610018 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6		6A 4x 18/1 Nm L31801-1 100% LI Bondson 	>>><	Friction >>
Friction >>	>>><	5A 4x 18/1 Nm L31801-1 100% LI Bondson 		5				
				4		4A 2x 18/1 Nm L31801-1 100% LI Bondson 	>>	Friction >>
Friction >>	>>	3A 2x 18/1 Nm L31801-1 100% LI Bondson 		3				
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

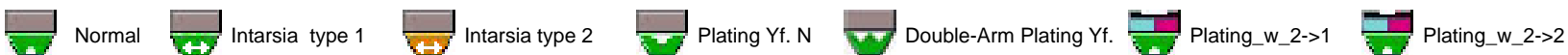
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0610018 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6		6A 4x 18/1 Nm L31801-1 100% LI Bondson 	>>><	Friction >>
Friction >>	>>><	5A 4x 18/1 Nm L31801-1 100% LI Bondson 		5				
				4				
Friction >>	>>	3A 2x 18/1 Nm L31801-1 100% LI Bondson 		3				
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610018 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
Friction >>	>><	4A 3x 18/1 Nm L31801-1 100% LI Bondson 		4						
Friction >>	><	3A 2x 18/1 Nm L31801-1 100% LI Bondson 		3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

