














**Pattern No.: 1810066 - Yarn Quality K&W SEN\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 30/2   Ocean   Residual yarn   TVU	<	
				7						
				6				6A, GREY MEL.  2x Nm 48/2   Cashwool   100% WV   Zegna Baruffa	><	Friction ><
				5				5A, GREY MEL.  2x Nm 48/2   Cashwool   100% WV   Zegna Baruffa	><	Friction ><
Friction ><	><	4A, GREY MEL.  2x Nm 48/2   Cashwool   100% WV   Zegna Baruffa		4						
				3				3A, GREY  1x EA 156 dtex, PES 167 dtex   21191X   76,8% PES, 23,2% EA   Zimmermann	<	
	>	2A  1x   Comb thread   Zimmermann		2						
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1810066 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 30/2   Ocean   Protection thread   TVU	<	
				7						
				6				6A, GREY MEL.  2x Nm 48/2   Cashwool   100% WV   Zegna Baruffa	><	Friction ><
				5				5A, GREY MEL.  2x Nm 48/2   Cashwool   100% WV   Zegna Baruffa	><	Friction ><
Friction ><	><	4A, GREY MEL.  2x Nm 48/2   Cashwool   100% WV   Zegna Baruffa		4						
				3						
	>	2A  1x   Comb thread   Zimmermann		2						
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

