









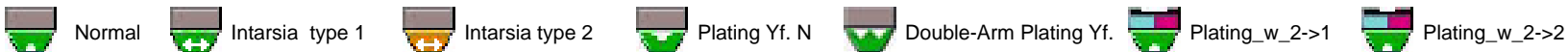


Pattern No.: 1010112 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, FOG 2x Nm 24 Zero torque 100% WV Michell		8		8A - - Residual yarn - -	<	Friction <
Friction >	>	7A, FOG 1x Nm 24 Zero torque 100% WV Michell		7		7B,FOG 3x Nm 24 Zero torque 100% WV Michell	<<<	Friction <
Friction >	>>	6A, LEAF 2x Nm 100/4 BPM0771 100% CO BROS		6				
				5		5A, FOG 1x Nm 24 Zero torque 100% WV Michell	<	Friction <
				4		4A, LEAF 2x Nm 100/4 BPM0771 100% CO BROS	<<	Friction <
				3		3A, FOG 2x Nm 24 Zero torque 100% WV Michell	<<	Friction <
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010112 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>	7A, FOG 1x Nm 24 Zero torque 100% WV Michell				7B, FOG 3x Nm 24 Zero torque 100% WV Michell	<<<	Friction <
Friction >	>>	6A, LEAF 2x Nm 100/4 BPM0771 100% CO BROS						
						5A, FOG 1x Nm 24 Zero torque 100% WV Michell	<	Friction <
						4A, LEAF 2x Nm 100/4 BPM0771 100% CO BROS	<<	Friction <
						3A, FOG 2x Nm 24 Zero torque 100% WV Michell	<<	Friction <
	>	2A - - Comb thread - -						
Friction >	>	1A - - Draw separation thread - -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

