














Pattern No.: 0810013 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A 1x Nm 4,6 Maxi 100% WV Zegna Baruffa		7				7B 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
Friction >	>	6A 1x Nm 5 Soffstar 50% WV, 50% PA Filpucci		6				6B 1x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<	Friction <
Friction >	>	5A 1x Nm 4,6 Maxi 100% WV Zegna Baruffa		5				5B 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
Friction >	>	4A 1x Nm 4,6 Maxi 100% WV Zegna Baruffa		4				4B 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
Friction >	>	3A 1x Nm 4,6 Maxi 100% WV Zegna Baruffa		3				3B 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

