















**Pattern No.: 1010106 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6 		6A  -   -   Residual yarn   -   -	<	Friction <
				5 		5A, LEAF  1x Nm24   Zero torque   100% WV   Michell	<	Friction <
				4 		4A, FOG  1x Nm24   Zero torque   100% WV   Michell	<	Friction <
				3 		3A, LEAF  1x Nm24   Zero torque   100% WV   Michell	<	Friction <
	>	2A  -   -   Comb thread   -   -		2 				
Friction >	>	1A  -   -   Draw separation thread   -   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 1010106 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				8			8A  -   -   Residual yarn   -   -	< Friction <
				7			7A  -   LL-40   -   Esida	<
Friction >	>	6A, LEAF  1x Nm24   Zero torque   100% WV   Michell		6				
Friction >	>	5A, FOG  1x Nm24   Zero torque   100% WV   Michell		5				
				4			4A, LEAF  1x Nm24   Zero torque   100% WV   Michell	< Friction <
				3			3A, FOG  1x Nm24   Zero torque   100% WV   Michell	< Friction <
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010106 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A	
				8			8A  -   -   Residual yarn   -   -	<	Friction <
				7			7A  -   LL-40   -   Esida	<	
Friction >	>	6A, LEAF  1x Nm24   Zero torque   100% WV   Michell		6					
				5					
				4			4A, LEAF  1x Nm24   Zero torque   100% WV   Michell	<	Friction <
				3			3A, FOG  1x Nm24   Zero torque   100% WV   Michell	<	Friction <
	>	2A  -   -   Comb thread   -   -		2					
Friction >	>	1A  -   -   Draw separation thread   -   -		1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010106 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8			8A  -   -   Residual yarn   -   -	< Friction <
				7			7A  -   LL-40   -   Esida	<
				6				
				5				
				4			4A, LEAF  1x Nm24   Zero torque   100% WV   Michell	< Friction <
				3			3A, FOG  1x Nm24   Zero torque   100% WV   Michell	< Friction <
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

