

Pattern No.: 0610465 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
						8A - Protection thread -	<	
	>	7A - Protection thread -						
						6A 1x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<	Friction <
Friction >	>	5A 1x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci				5B 1x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<	Friction <
	>>	4A 2x Nm 54/3 Seltz 100% CO Emilcotoni				4B 2x Nm 54/3 Seltz 100% CO Emilcotoni	<<	
						3A 2x Nm 54/3 Seltz 100% CO Emilcotoni	<<	
	>>	2A 2x Comb thread -				2B 1x Nm 54/3 Seltz 100% CO Emilcotoni	<	Friction <
	>	1A - Draw separation thread -				1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2