













Pattern No.: 1210158 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A
				8		8A 1x Nm 34/2 Protection thread -	<	
				7				
				6				
				5				
				4		4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
				3				
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1210158 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 34/2 Protection thread -	<	
				7				7A, ECRU 1x Nm 28/4 Osiride 100% CO Filmar	<	Friction <
				6				6A, NAVY 1x Nm 28/4 Osiride 100% CO Filmar	<	Friction <
				5						
				4				4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
				3				3A, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin	<	Friction <
	>	2A - Comb thread -		2				2B, ECRU 3x Nm 18 Lotus 90% CO, 10% LI Igea	<<<	Friction <
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210158 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
						8A 1x Nm 34/2 Protection thread -	<	
						7A, ECRU 1x Nm 28/4 Osiride 100% CO Filmar	<	Friction <
						6A, NAVY 1x Nm 28/4 Osiride 100% CO Filmar	<	Friction <
						5A 1x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<	Friction <
Friction >	>	4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea				4B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
Friction >	>	3A, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin				3B, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin	<	Friction <
	>	2A - Comb thread -				2B, ECRU 3x Nm 18 Lotus 90% CO, 10% LI Igea	<<<	Friction <
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210158 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
						8A 1x Nm 34/2 Protection thread -	<	
						7A, ECRU 1x Nm 28/4 Osiride 100% CO Filmar	<	Friction <
						6A, NAVY 1x Nm 28/4 Osiride 100% CO Filmar	<	Friction <
						5A 1x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<	Friction <
Friction >	>	4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea				4B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
Friction >	>	3A, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin				3B, INDIGO 1x Nm 35/2 Indigo 20 100% CO Unitin	<	Friction <
	>	2A 1x Comb thread -				2B, ECRU 3x Nm 18 Lotus 90% CO, 10% LI Igea	<<<	Friction <
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210158

Other Requirements:

AS:1,5 -2.5 Osiride offwhite Flottfaden ganz wenig Spannung und Bremse.
Bremse für Gummifaden (abketteln Ende) nach Fournisseur zudrehen. Faden muss gedehnt einlaufen.
