







Pattern No.: 0510306 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
				5				5A, WHITE 3x 27,8 dtex 7023 20% EA, 80% PA Wykes	<<<	
				4				4A, WHITE 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
				3				3A, BLUE 3x 27,8 dtex 7023 20% EA, 80% PA Wykes	<<<	
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510306 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		7						
				6				6A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
				5				5A, WHITE 2x 27,8 dtex 7023 20% EA, 80% PA Wykes	<<	
				4				4A, WHITE 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
Friction >	>	3A, WHITE 1x 26/2 Nm Zefir 100% WV Schoeller		3						
	>	2A - Comb thread -		2						
	>	1A - Residual yarn -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510306 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		7						
				6				6A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
				5				5A, WHITE 2x 27,8 dtex 7023 20% EA, 80% PA Wykes	<<	
				4				4A, WHITE 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
Friction >	>	3A, WHITE 1x 26/2 Nm Zefir 100% WV Schoeller		3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510306 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
				5				5A, WHITE 3x 27,8 dtex 7023 20% EA, 80% PA Wykes	<<<	
				4				4A, WHITE 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2