

**Pattern No.: 0510330 / SS06W066 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A   -   Residual yarn   -	<	Friction <
Friction >	>>	7A, LEMON YELLOW   2x 40/2 Nm   C31701HAX   100% CO   Bondson						
Friction >	>>	6A, LEMON YELLOW   2x 40/2 Nm   C31701HAX   100% CO   Bondson				6B, LIGHT GREEN   1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
	>	5A   2x   Residual yarn   -				5B, LEMON YELLOW   2x 40/2 Nm   C31701HAX   100% CO   Bondson	<<	Friction <
Friction >	>>	4A, LIGHT GREEN   2x 40/2 Nm   C31701HAX   100% CO   Bondson				4B, WHITE   2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<<	Friction <
						3A, LEMON YELLOW   2x 40/2 Nm   C31701HAX   100% CO   Bondson	<<	Friction <
	>	2A   -   Comb thread   -				2B, LIGHT GREEN   2x 40/2 Nm   C31701HAX   100% CO   Bondson	<<	Friction <
						1A, SAND BROWN   2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510330 / SS06W066 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A, LIGHT GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
				5						
				4				4A, WHITE  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<<	Friction <
				3				3A, LEMON YELLOW  2x 40/2 Nm   C31701HAX   100% CO   Bondson	<<	Friction <
	>	2A  -   Comb thread   -		2				2B, LIGHT GREEN  2x 40/2 Nm   C31701HAX   100% CO   Bondson	<<	Friction <
				1				1A, SAND BROWN  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2