







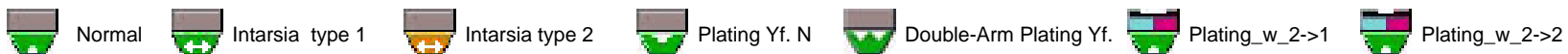


Pattern No.: 0810084 - Yarn Quality Tandem left V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 6 Residual yarn -	>	
				7				7A 2x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè	>>	Friction >
Friction >	>>	6A 2x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè		6						
				5				5A 2x Nm 3,6 Cottonina 60% CO, 40% PC Di.Vè	>>	Friction >
Friction >	>>	4A 2x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè		4						
				3				3A 1x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè	>	Friction >
Friction >	>	2A 1x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810084 - Yarn Quality Tandem right V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 6 Residual yarn -	<	
						7A 2x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè	<<	Friction <
Friction <	<<	6A 2x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè						
						5A 2x Nm 3,6 Cottonina 60% CO, 40% PC Di.Vè	<<	Friction <
Friction <	<<	4A 2x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè						
						3A 1x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè	<	Friction <
Friction <	<	2A 1x Nm 5,7 Cottonina 60% CO, 40% PC Di.Vè						
	<	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

NPR: << 0.10-0.10 >> 0.10-0.10
