




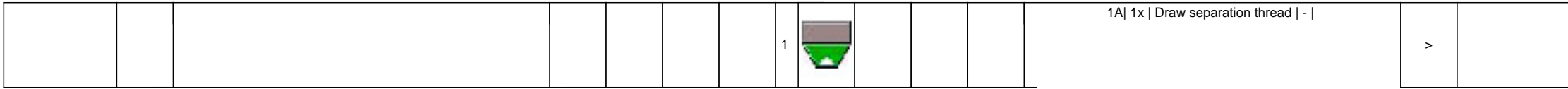


Pattern No.: 1910062 - Yarn Quality Kragen\_1





A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	>	
				7				7A  1x Nm 28/2   Protection thread   -	>	
				6						
				5						
				4				4A  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
								4B  2x Nm 90/3 + 1x Lycra 20 dtex, PA 78 dtex   Suvin HT + 8004LU   100% CO + 90,1% PA, 9,9% EA   Emilcotoni + Zimmermann	>+>	
				3				3A  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
								3B  1x Nm 50/3   kbA Baumwolle   100% CO   Gebrüder Otto	>	
				2				2A  1x   Comb thread   -	>	



A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Normal-ADF
-  Intarsia type 1
-  Intarsia type 2
-  Plating Yf. N
-  Double-Arm Plating Yf.
-  Plating\_w\_2->1
-  Plating\_w\_2->2

Pattern No.: 1910062 - Yarn Quality Zutaten\_1

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	>	
				7						
				6						
				5						
				4				4A  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
				3						
				2				2A  1x   Comb thread   -	>	
				1				1A  1x   Draw separation thread   -	>	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1910062 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	>	
				7				7A  1x Nm 28/2   Protection thread   -	>	
				6				6A  1x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<	Friction <
				5				5A  1x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<	Friction <
				4				4A  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
				3				3A  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
				2				2A  1x   Comb thread   -	>	
				1				1A  1x   Draw separation thread   -	>	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1910062 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	>	
				7						
				6				6A  1x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<	Friction <
				5				5A  1x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<	Friction <
				4				4A  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
				3				3A  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
				2				2A  1x   Comb thread   -	>	
				1				1A  1x   Draw separation thread   -	>	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating\_w\_2->1



Plating\_w\_2->2






**Pattern No.: 1910062 - Yarn Quality Ärmel links 1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	>	
				7						
				6						
				5				5A  1x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<	Friction <
				4				4A  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
				3						
				2				2A  1x   Comb thread   -	>	
				1				1A  1x   Draw separation thread   -	>	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1910062 - Yarn Quality Ärmel rechts 1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	>	
				7						
				6						
				5				5A  1x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<	Friction <
				4				4A  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
				3						
				2				2A  1x   Comb thread   -	>	
				1				1A  1x   Draw separation thread   -	>	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

