







**Pattern No.: 0810006 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A  3x Nm 27   Spiritual   80% VI , 20% PA Stretch   Filpucci	<<<	Friction <
				5				5A  3x Nm 27   Spiritual   80% VI , 20% PA Stretch   Filpucci	<<<	Friction <
				4				4A  3x Nm 27   Spiritual   80% VI , 20% PA Stretch   Filpucci	<<<	Friction <
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

