














Pattern No.: 0910147 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8				8A 1x Nm 30/2 Protection thread -
				7				
Friction >	>>>	6A Nm 25 + (Nm 25 + Lycra 22 dtex, PA 78 dtex) Melby + (Melby + 4495X) 85% AC, 15% PA + 93,8% PA, 6,2% EA Igea + (Igea + Zimmermann)		6				
Friction >	>>>	5A Nm 25 + (Nm 25 + Lycra 22 dtex, PA 78 dtex) Melby + (Melby + 4495X) 85% AC, 15% PA + 93,8% PA, 6,2% EA Igea + (Igea + Zimmermann)		5				
				4				4A Nm 25 + (Nm 25 + Lycra 22 dtex, PA 78 dtex) Melby + (Melby + 4495X) 85% AC, 15% PA + 93,8% PA, 6,2% EA Igea + (Igea + Zimmermann)
				3				3A Nm 25 + (Nm 25 + Lycra 22 dtex, PA 78 dtex) Melby + (Melby + 4495X) 85% AC, 15% PA + 93,8% PA, 6,2% EA Igea + (Igea + Zimmermann)
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track






Pattern No.: 0910147 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8				8A 1x Nm 30/2 Protection thread -
				7				
				6				
Friction >	>>>	5A Nm 25 + (Nm 25 + Lycra 22 dtex, PA 78 dtex) Melby + (Melby + 4495X) 85% AC, 15% PA + 93,8% PA, 6,2% EA Igea + (Igea + Zimmermann)		5				
				4				4A Nm 25 + (Nm 25 + Lycra 22 dtex, PA 78 dtex) Melby + (Melby + 4495X) 85% AC, 15% PA + 93,8% PA, 6,2% EA Igea + (Igea + Zimmermann)
				3				3A Nm 25 + (Nm 25 + Lycra 22 dtex, PA 78 dtex) Melby + (Melby + 4495X) 85% AC, 15% PA + 93,8% PA, 6,2% EA Igea + (Igea + Zimmermann)
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910147 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
				4		4A Nm 25 + (Nm 25 + Lycra 22 dtex, PA 78 dtex) Melby + (Melby + 4495X) 85% AC, 15% PA + 93,8% PA, 6,2% EA Igea + (Igea + Zimmermann)	<<<	Friction <
				3				
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910147

Other Requirements:

4 Doppelbügel-Plattierfadenführer
