







**Pattern No.: 1410021 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				16			16A, GREEN   2x Nm 25   Jump   68% VI, 32 % PBT   Sesia	VV
				15			15A   1x Nm 28/2   Tender   Residual yarn   Safil	V
				14				
	V	13A   1x Nm 28/2   Tender   Residual yarn   Safil		13				
				12				
				11				
				10				
				9				
				8				

						7							
						6							
						5							
						4							
						3							
	V	2A  1x   Comb thread   Zimmermann				2				2B  1x   Draw separation thread   -		V	
	V	1A  1x   Draw separation thread   -				1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.






Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 1410021 - Yarn Quality Zutaten\_1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A  1x Nm 50/2   Victoria   100% CO   Marchi & Fildi	V	

							7							
							6							
							5							
							4							
							3				3A  1x Nm 28/2   Skarikato/2   100% LI   C.T.F.		V	
	V	2A  1x   Comb thread   Zimmermann					2							
							1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1410021 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
	V	16A  1x Nm 28/2   Tender   Residual yarn   Safil		 16				
						15A  1x Nm 28/2   Tender   Residual yarn   Safil	V	
	V	14A, WHITE  1x Nm20   Athena   100% VI   Igea		 14				
	V	13A, YELLOW  1x Nm 50/3   kbA Baumwolle   100% Co   Geb. Otto		 13				
						12A, WHITE  1x Nm 20   Athena   100% VI   Igea	v	
						9A, WHITE  1x Nm 100/2   Sottile   100% CO   Sesia	V	
	V	8A, BLUE  1x Nm 100/2   Sottile   100% CO   Sesia		 8				

							7					7A, GREEN  1x Nm 20   Athena   100% VI   Igea	v	
							6					6A, BLUE  1x Nm 20   Athena   100% VI   Igea	v	
							5					5A, BLUE  1x Nm 20   Athena   100% VI   Igea	v	
							4					4A, GREEN  1x Nm 20   Athena   100% VI   Igea	v	
	V	3A, RED  1x Nm 20   Athena   100% VI   Igea					3							
	V	2A  1x   Comb thread   Zimmermann					2							
	V	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1410021 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15			15A  1x NM 28/2   Residual yarn   Tender	V
				14				
				13			13A, WHITE  1x Nm 20   Athena   100% VI   Igea	V
				12			12A, WHITE  1x Nm 20   Athena   100% VI   Igea	V
				11			11A, GREEN  1x Nm 100/2   Sottile   100% CO   Sesia	V
				10			10A, BLUE  1x Nm 100/2   Sottile   100% CO   Sesia	V
				9			9A, WHITE  1x Nm 100/2   Sottile   100% CO   Sesia	V
				8				

							7							
							6							
							5							
							4							
							3							
	V	2A  1x   Comb thread   Zimmermann					2							
	V	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.






Plating\_w\_2->1





Plating\_w\_2->2



**Pattern No.: 1410021 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A
				16			16A, GREEN  2x Nm 25   Jump   68% VI, 32% PBT   Sesia	VV
				15			15A  1x Nm 28/2   Tender   Residual yarn   Safil	V
				14				
	V	13A, YELLOW  1x Nm 50/3   kbA Baumwolle   100% CO   Geb. Otto		13				
				12				
				11				
				10				
				9				
				8				

							7							
							6							
							5							
							4							
							3							
	V	2A  1x   Comb thread   Zimmermann					2							
	V	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1410021 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				16				16A, GRREN  2x Nm 25   Jump   68% VI, 32% PBT   Sesia	VV	
				15				15A  1x Nm 28/2   Residual yarn   Tender	V	
				14						
				13						
	V	12A, WHITE  1x Nm 100/2   Sottile   100% CO   Sesia		12						
				11						
				10						
				9						
				8						

							7							
							6							
							5							
							4							
	V	3A, RED  1x Nm 20   Athena   100% VI   Igea						3						
	V	2A  1x   Comb thread   Zimmermann						2						
	V	1A  1x   Draw separation thread   -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2