





















Pattern No.: 1110013 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A 1x Nm 4.2 Arabis 100% VI Filpucci		8		8C - - Residual yarn - -	<	Friction <
						8D - - Comb thread - -	<	
Friction >	>	7A 1x Nm 3 - 100% CO Jiaxing Wenchun		7		7C 1x Nm 3 - 100% CO Jiaxing Wenchun	<	Friction <
Friction >	>	7B 1x Nm 3 - 100% CO Jiaxing Wenchun				7D 1x Nm 3 - 100% CO Jiaxing Wenchun	<	Friction <
Friction >	>	6A 1x Nm 4.2 Arabis 100% VI Filpucci		6		6C 1x Nm 4.2 Arabis 100% VI Filpucci	<	Friction <
Friction >	>	6B 1x Nm 4.2 Arabis 100% VI Filpucci				6D 1x Nm 4.2 Arabis 100% VI Filpucci	<	Friction <
Friction >	>	5A 1x Nm 3 - 100% CO Jiaxing Wenchun		5		5C 1x Nm 3 - 100% CO Jiaxing Wenchun	<	Friction <
Friction >	>	5B 1x Nm 3 - 100% CO Jiaxing Wenchun				5D 1x Nm 3 - 100% CO Jiaxing Wenchun	<	Friction <
Friction >	>	4A 1x Nm 4.2 Arabis 100% VI Filpucci		4		4C 1x Nm 4.2 Arabis 100% VI Filpucci	<	Friction <

Friction >	>	4B 1x Nm 4.2 Arabis 100% VI Filpucci							4D 1x Nm 4.2 Arabis 100% VI Filpucci	<	Friction <		
Friction >	>	3A 1x Nm 3 - 100% CO Jiaxing Wenchun					3				3C 1x Nm 3 - 100% CO Jiaxing Wenchun	<	Friction <
Friction >	>	3B 1x Nm 3 - 100% CO Jiaxing Wenchun							3D 1x Nm 3 - 100% CO Jiaxing Wenchun	<	Friction <		
Friction >	>	2A 1x Nm 4.2 Arabis 100% VI Filpucci					2				2C 1x Nm 4.2 Arabis 100% VI Filpucci	<	Friction <
Friction >	>	2B 1x Nm 4.2 Arabis 100% VI Filpucci							2D 1x Nm 4.2 Arabis 100% VI Filpucci	<	Friction <		
Friction >	>	1A - - Residual yarn - -					1				1B 1x Nm 3 - 100% CO Jiaxing Wenchun	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

