








**Pattern No.: 0810595 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A  -   Residual yarn   -		7						
				6						
				5				5A  2x Nm 48/2   Tango   85% CO, 10% SE, 5% WS   YSK	<<	Friction <
Friction >	4 >	4A  4x Nm 48/2   Tango   85% CO, 10% SE, 5% WS   YSK		4						
				3				3A  4x Nm 48/2   Tango   85% CO, 10% SE, 5% WS   YSK	< 4	Friction <
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

