






Pattern No.: 0510351 - Yarn Quality Kragen

| A | B | C | D | E | D | C | B | A | | |
|------------|-----|--|---|---|---|---|---|--|-----|------------|
| | | | | 8 |  | | | 8A - Residual yarn - | < | Friction < |
| | | | | 7 | | | | | | |
| | | | | 6 | | | | | | |
| Friction > | > | 5A - Residual yarn - | | 5 |  | | | | | |
| | | | | 4 |  | | | 4A, DAPPLE GRAY 4x 26/2 Nm Zefir 100% WV Schoeller | < 4 | Friction < |
| Friction > | >>> | 3A, DAPPLE GRAY 3x 26/2 Nm Zefir 100% WV Schoeller | | 3 |  | | | | | |
| | > | 2A - Comb thread - | | 2 |  | | | | | |
| | | | | 1 | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510351 - Yarn Quality V-Teil(e)

| A | B | C | D | E | D | C | B | A | | |
|------------|----|---|---|---|---|---|---|---|----|------------|
| | | | | 8 |  | | | 8A - Residual yarn - | < | Friction < |
| | > | 7A - Draw separation thread - | | 7 |  | | | | | |
| | | | | 6 |  | | | 6A, WHITE 2x 26/2 Nm Zefir 100% WV Schoeller | << | Friction < |
| Friction > | >> | 5A, WHITE 2x 26/2 Nm Zefir 100% WV Schoeller | | 5 |  | | | | | |
| | | | | 4 |  | | | 4A, DAPPLE GRAY 2x 26/2 Nm Zefir 100% WV Schoeller | << | Friction < |
| Friction > | >> | 3A, DAPPLE GRAY 2x 26/2 Nm Zefir 100% WV Schoeller | | 3 |  | | | | | |
| | > | 2A - Comb thread - | | 2 |  | | | | | |
| | > | 1A - Draw separation thread - | | 1 |  | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510351 - Yarn Quality R-Teil(e)

| A | B | C | D | E | D | C | B | A | | |
|------------|-----|--|---|---|---|---|---|--|-----|------------|
| | | | | 8 |  | | | 8A - Residual yarn - | < | Friction < |
| | | | | 7 | | | | | | |
| | | | | 6 | | | | | | |
| | | | | 5 | | | | | | |
| | | | | 4 |  | | | 4A, DAPPLE GRAY 4x 26/2 Nm Zefir 100% WV Schoeller | < 4 | Friction < |
| Friction > | 4 > | 3A, DAPPLE GRAY 4x 26/2 Nm Zefir 100% WV Schoeller | | 3 |  | | | | | |
| | > | 2A - Comb thread - | | 2 |  | | | | | |
| | | | | 1 | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N






Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510351 - Yarn Quality Ärmel

| A | B | C | D | E | D | C | B | A | | |
|---|---|-------------------------|---|---|---|---|---|--|-----|------------|
| | | | | 8 |  | | | 8A - Residual yarn - | < | Friction < |
| | | | | 7 | | | | | | |
| | | | | 6 | | | | | | |
| | | | | 5 | | | | | | |
| | | | | 4 |  | | | 4A, DAPPLE GRAY 4x 26/2 Nm Zefir 100% WV Schoeller | < 4 | Friction < |
| | | | | 3 | | | | | | |
| | > | 2A - Comb thread - | | 2 |  | | | | | |
| | | | | 1 | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2