











Pattern No.: 0710363 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A 4x Nm 5 Soffstar 50% WV, 50% PA Filpucci	< 4	Friction <
				5						
				4				4A 2x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0710363 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A 4x Nm 5 Soffstar 50% WV, 50% PA Filpucci	< 4	Friction <
				5						
				4				4A 2x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0710363 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A 4x Nm 5 Soffstar 50% WV, 50% PA Filpucci	< 4	Friction <
				5				5A 2x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				4				4A 2x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710363 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A 4x Nm 5 Soffstar 50% WV, 50% PA Filpucci	< 4	Friction <
				5				5A 2x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				4				4A 2x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2