




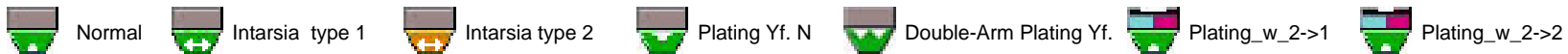









Pattern No.: 1010444 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A NERO 8x Nm 28,5 Aria 61% VI, 26% LI, 13% PA Fashion Mill	<8	Friction <
				6				6A, BROWN 1x Nm 1,3 Cayenne 100% CO BE.MI.VA.	<	Friction <
				5						
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

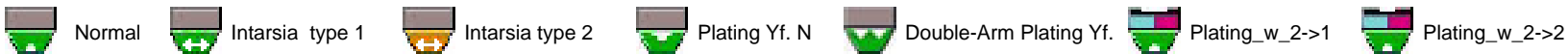
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 1010444 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A			
				8				8A - Residual yarn -	<	Friction <	
				7							
				6				6A, BROWN 1x Nm 1,3 Cayenne 100% CO BE.MI.VA.	<	Friction <	
				5				5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA.	<	Friction <	
Friction >	>	4A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA Be.Mi.Va.		4							
Friction >	>	3A, BROWN 1x Nm 1,3 Cayenne 100% CO BE.MI.VA.		3							
Friction >	>	2A - Comb thread -		2							
Friction >	>	1A - Draw separation thread -		1				1B - Elastic thread -	<	Friction <	

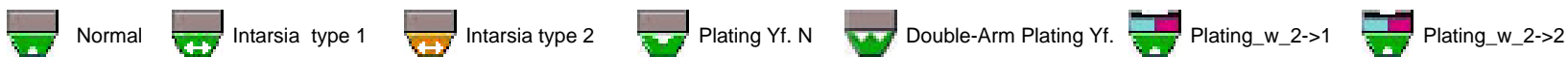
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010444 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A			
				8				8A - Residual yarn -	<	Friction <	
				7							
				6				6A, BROWN 1x Nm 1,3 Cayenne 100% CO BE.MI.VA.	<	Friction <	
				5				5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA.	<	Friction <	
Friction >	>	4A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA.		4							
Friction >	>	3A, BROWN 1x Nm 1,3 Cayenne 100% CO BE.MI.VA.		3							
Friction >	>	2A - Comb thread -		2							
Friction >	>	1A - Draw separation thread -		1				1B - Elastic thread -	<	Friction <	

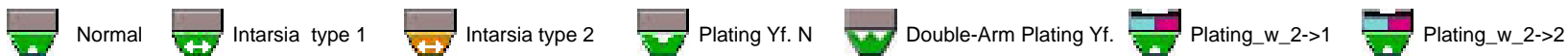
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010444 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, BROWN 1x Nm 1,3 Cayenne 100% CO BE.MI.VA.	<	Friction <
				5						
				4						
Friction >	>	3A, BROWN 1x Nm 1,3 Cayenne 100% CO BE.MI.VA.		3						
Friction >	>	2A - - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1				1B - Elastic thread -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010444 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, BROWN 1x Nm 1,3 Cayenne 100% CO BE.MI.VA.	<	Friction <
				5						
				4						
Friction >	>	3A, BROWN 1x Nm 1,3 Cayenne 100% CO BE.MI.VA.		3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1				1B - Elastic thread -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

