











**Pattern No.: 0510019 / S0632F40 - Yarn Quality**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6		6A  3x 28/2 Nm   -   -	<	
				5				
	>	4A  2x 10/1 Nm   -   -		4				
				3		3A  2x 10/1 Nm   -   -	<	
	>	2A  -   Comb thread   -		2		2B  3x 28/2 Nm   -   -	<	
	>	1A  -   Draw separation thread   -		1		1B  -   Elastic thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia 
  Plating Yf. N 
  Plating\_w\_2->1 
  Plating\_w\_2->2