










Pattern No.: 0810240 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
Friction >	>	6A, CINDER 1x Nm 30/2 Kiama 100% WV Biella Yarn BY SUEDWOLLE		6						
				5				5B, CINDER 1x Nm 30/2 Kiama 100% WV Biella Yarn BY SUEDWOLLE	<	Friction <
				4				4A, BLEACHED SAND 2x Nm 30/2 Kiama 100% WV Biella Yarn BY SUEDWOLLE	<<	Friction <
				3						
	>	2A - - Comb thread - -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810240 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
				8		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5				
				4		4A, BLEACHED SAND 2x Nm 30/2 Kiama 100% WV Biella Yarn BY SUEDWOLLE	<<	Friction <
				3				
	>	2A - - Comb thread - -		2				
	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0810240 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>	6A, CINDER 1x Nm 30/2 Kiama 100% WV Biella Yarn BY SUEDWOLLE						
Friction >	>>	5A, BLEACHED SAND 2x Nm 30/2 Kiama 100% WV Biella Yarn BY SUEDWOLLE					<	Friction <
	>	2A - - Comb thread - -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810240 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8 		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5 		5A, CINDER 1x Nm 30/2 Kiama 100% WV Biella Yarn BY SUEDWOLLE	<	Friction <
				4 		4A, BLEACHED SAND 2x Nm 30/2 Kiama 100% WV Biella Yarn BY SUEDWOLLE	<<	Friction <
				3				
	>	2A - - Comb thread - -		2 				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810240 - Yarn Quality

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
				4				
				3				
				2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2