









**Pattern No.: 0810238 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 0810238 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0810238 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5				5A, BLEACHED SAND  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
				4				4A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
				3				3A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

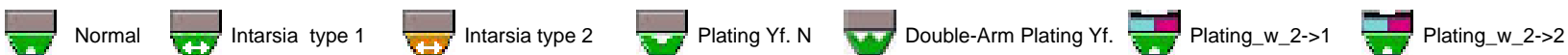
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810238 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A, BLEACHED SAND  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE		7						
				6						
				5				5A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
Friction >	>	4A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE		4						
				3				3A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

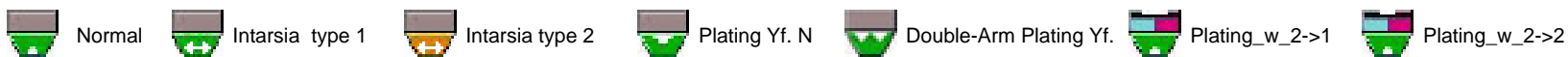
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0810238 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A, BLEACHED SAND  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE						
						6A, BLEACHED SAND  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
						5A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
Friction >	>	4A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE						
						3A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
	>	2A  -   -   Comb thread   -   -						
	>	1A  -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810238 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A, CAVIAR  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

