







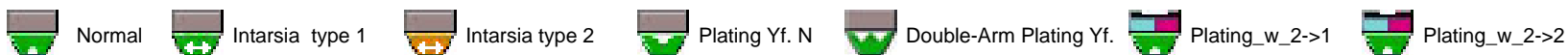










**Pattern No.: 1010089 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5				5A  1x Nm 35   Finiti   30% WM, 35% PC, 35% PA   Best Shan	<	Friction <
				4				4A  2x Nm 80/2   Diomede   90% RN, 10% WS   Best Shan	<<	Friction <
				3				3A  3x Nm 80/2   Diomede   90% RN, 10% WS   Best Shan	<<<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010089 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5				5A  1x Nm 35   Finiti   30% WM, 35% PC, 35% PA   Best Shan	<	Friction <
				4				4A  2x Nm 80/2   Diomede   90% RN, 10% WS   Best Shan	<<	Friction <
				3				3A  3x Nm 80/2   Diomede   90% RN, 10% WS   Best Shan	<<<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

