









## Pattern No.: 1210166 - Yarn Quality Zutaten\_1

A	B	C	D	E	D	C	B	A		
				8				8A  1x   Protection thread   -	<	Friction <
				7				7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	<	Friction <
				6				6A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin	<	Friction <
				5						
				4				4A, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea	<	Friction <
				3				3A, INDIGO  1x Nm 35/2   Indigo 11   100% CO   Unitin	<	Friction <
	>	2A  1x   Comb thread   -		2				2B, ECRU  1x Nm 6   Fluid   40% CO, 30% LI, 30% PC   Igea	<	Friction <
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.


















Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210166 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A  1x   Protection thread   -		8		8B  1x   Protection thread   -	<	Friction <
Friction >	>	7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar		7		7B, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	<	Friction <
Friction >	>	6A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		6		6B, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin	<	Friction <
Friction >	>>	5A, INDIGO  2x Nm 50/2   Indigo 11   100% CO   Unitin		5		5B, INDIGO  2x Nm 50/2   Indigo 11   100% CO   Unitin	<<	Friction <
Friction >	>	4A, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea		4		4B, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea	<	Friction <
Friction >	>	3A, INDIGO  1x Nm 35/2   Indigo 11   100% CO   Unitin		3		3B, INDIGO  1x Nm 35/2   Indigo 11   100% CO   Unitin	<	Friction <
	>	2A  1x   Comb thread   -		2		2B, ECRU  1x Nm 6   Fluid   40% CO, 30% LI, 30% PC   Igea	<	Friction <
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1210166 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A  1x   Protection thread   -	<	Friction <
Friction >	>	7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar						
Friction >	>	6A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin						
Friction >	>>	5A, INDIGO  2x Nm 50/2   Indigo 11   100% CO   Unitin				5B, INDIGO  2x Nm 50/2   Indigo 11   100% CO   Unitin	<<	Friction <
Friction >	>	4A, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea				4B, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea	<	Friction <
Friction >	>	3A, INDIGO  1x Nm 35/2   Indigo 11   100% CO   Unitin				3B, INDIGO  1x Nm 35/2   Indigo 11   100% CO   Unitin	<	Friction <
	>	2A  1x   Comb thread   -				2B, ECRU  1x Nm 6   Fluid   40% CO, 30% LI, 30% PC   Igea	<	Friction <
	>	1A  1x   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2