















Pattern No.: 1510102 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
					16			
	>>	15A, NAVY 1x Nm 30 + dtex 220 f 44 Daytona + Grilon KE-60 100% PP + PES Sesia + Ems-Griltech			15			
					14		14A, GREEN 1x Nm 30 + dtex 220 f 44 Jump + Grilon KE-60 68% VI, 32% PBT + PES Sesia + Ems-Griltech	<<
	>	13A, RED 1x Nm 25 Jump 68% VI, 32% PBT Sesia			13			
					12		12A, GREEN 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<
					11			
	>	10A 1x dtex 334 f 72 x4 PES HE VW 100% PES TWD Fibres			10			
	>	9A 1x Nm 30/2 Protection thread -			9			
					8		8A 1x dtex 334 f 72 x4 PES HE VW 100% PES TWD Fibres	<

							7							7A 1x Nm 30/2 Protection thread -		<
	>+>	6A, RED 1x Nm 30 + dtex 220 f 44 Daytona + Grilon KE-60 100% PP + PES Sesia + Ems-Griltech							6							
										5				5A, NAVY 1x Nm 30 + dtex 220 f 44 Daytona + Grilon KE-60 100% PP + PES Sesia + Ems-Griltech		<+<
	>	4A, PINK 1x Nm 25 Jump 68% VI, 32% PBT Sesia								4						
											3			3A, RED 1x Nm 25 Jump 68% VI, 32% PBT Sesia		<
	>	2A 1x Comb thread -							2				2B 1x Draw separation thread -		<	
	>	1A 1x Draw separation thread -							1				1B 3x Nm 60 Glow 100% PES Pinori Filati		<<<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2