





Pattern No.: 1810063 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12		12A 1x Nm 3,8 Jazz Residual yarn 96% CO, 4% PBT Filclass	<	
				11				
				10				
	>	9A 1x Comb thread -		9		9B, OLIVE 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	<	
				8				

							7							
							6							
							5							
							4							
							3							
							2							
	>	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.
















Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810063 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
	>	12A 1x Nm 3,8 Jazz Residual yarn 96% CO, 4% PBT Filclass		12		12B 1x Nm 3,8 Jazz Residual yarn 96% CO, 4% PBT Filclass	<	
	>	11A, OLIVE 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii		11		11B, OLIVE 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	<	
				10				
	>	9A 1x Comb thread -		9		9B, OLIVE 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	<	
				8				

>>	7A, NAVY 2x Nm 60 Glow 100% PES Pinori Filati				7				7B, NAVY 2x Nm 60 Glow 100% PES Pinori Filati	<<
					6					
>>	5A, NAVY 2x Nm 60 Glow 100% PES Pinori Filati				5				5B, OLIVE 2x Nm 60 Glow 100% PES Pinori Filati	<<
					4					
>>	3A, OLIVE 2x Nm 60 Glow 100% PES Pinori Filati				3					
					2				2A, NAVY 2x Nm 60 Glow 100% PES Pinori Filati	<<
>	1A 1x Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810063 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
	>	12A 1x Nm 3,8 Jazz Residual yarn 96% CO, 4% PBT Filclass		12		12B 1x Nm 3,8 Jazz Residual yarn 96% CO, 4% PBT Filclass	<	
	>	11A, OLIVE 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii		11		11B, OLIVE 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	<	
				10				
	>	9A 1x Comb thread -		9		9B, OLIVE 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	<	
				8				

							7					7A, NAVY 2x Nm 60 Glow 100% PES Pinori Filati	<<	
							6							
	>>	5A, NAVY 2x Nm 60 Glow 100% PES Pinori Filati					5					5B, OLIVE 2x Nm 60 Glow 100% PES Pinori Filati	<<	
							4							
							3							
							2					2A, NAVY 2x Nm 60 Glow 100% PES Pinori Filati	<<	
	>	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810063 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12			12A 1x Nm 3,8 Jazz Residual yarn 96% CO, 4% PBT Filclass	<
				11			11A, OLIVE 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	<
				10				
	>	9A 1x Comb thread -		9			9B, OLIVE 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	<
				8				

							7					7A, NAVY 2x Nm 60 Glow 100% PES Pinori Filati	<<	
							6							
							5					5A, OLIVE 2x Nm 60 Glow 100% PES Pinori Filati	<<	
							4							
							3							
							2					2A, NAVY 2x Nm 60 Glow 100% PES Pinori Filati	<<	
	>	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810063

Other Requirements:

OS-Mc:E_EKC_000.193.000_STOLL
