













Pattern No.: 0710151 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A 1x Protection thread -		8		8B 1x Protection thread -	<	Friction <
Friction >	>>	7A 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia		7		7B 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<<	Friction <
				6		6A 2x Nm 25 Melby 85% AC, 15% PA Igea	<<	Friction <
				5		5A 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<<	Friction <
				4		4A 2x Nm 25 Melby 85% AC, 15% PA Igea	<<	Friction <
Friction >	>>	3A 2x Nm 25 Melby 85% AC, 15% PA Igea		3				
	>	2A 1x Comb thread -		2		2B 1x Elastic thread Zimmermann	<	
	>	1A 1x Draw separation thread -		1		1B 1x Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2