








Pattern No.: 1210187 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8			8A 1x Nm 50/2 Protection thread -	< Friction <
Friction >	>	7A 1x Nm 50/2 Protection thread -		7				
				6			6A, INDIGO 1x Nm 50/2 Indigo 14 100% CO Unitin	< Friction <
				5				
Friction >	>	4A, ECRU 1x Nm 20 Flag 88% VI, 12% PBT Elité Grignasco		4				
				3			3A, ECRU 1x Nm 20 Flag 88% VI, 12% PBT Elité Grignasco	< Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2






Pattern No.: 1210187 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 50/2 Protection thread -	<	Friction <
				7						
				6				6A, INDIGO 1x Nm 50/2 Indigo 14 100% CO Unitin	<	Friction <
				5						
				4						
				3				3A, ECRU 1x Nm 20 Flag 88% VI, 12% PBT Elité Grignasco	<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1210187 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A			
				8				8A 1x Nm 50/2 Protection thread -	<	Friction <	
				7							
				6				6A, INDIGO 1x Nm 50/2 Indigo 14 100% CO Unitin	<	Friction <	
				5							
				4							
				3				3A, ECRU 1x Nm 20 Flag 88% VI, 12% PBT Elité Grignasco	<	Friction <	
	>	2A - Comb thread -		2							
	>	1A - Draw separation thread -		1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210187 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 50/2 Protection thread -	<	Friction <
				7						
				6				6A, INDIGO 1x Nm 50/2 Indigo 14 100% CO Unitin	<	Friction <
				5						
Friction >	>	4A, ECRU 1x Nm 20 Flag 88% VI, 12% PBT Elité Grignasco		4						
				3				3A, ECRU 1x Nm 20 Flag 88% VI, 12% PBT Elité Grignasco	<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

