









**Pattern No.: 0510374 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
Friction >	8 >	7A, WHITE  8x 26/2 Nm   Zefir   100% WV   Schoeller		7						
				6				6A, NORTH ATLANTIC  4x 26/2 Nm   Zefir   100% WV   Schoeller	< 4	Friction <
				5				5A, NORTH ATLANTIC  4x 26/2 Nm   Zefir   100% WV   Schoeller	< 4	Friction <
				4				4A, ACACIA  4x 28/2 Nm   Adelaide   100% WV   Zhangjiagang Yangtse Spinning	< 4	Friction <
				3				3A, ACACIA  4x 28/2 Nm   Adelaide   100% WV   Zhangjiagang Yangtse Spinning	< 4	Friction <
	>	2A  -   Comb thread   -		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510374 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	
Friction >	8 >	7A, WHITE  8x 26/2 Nm   Zefir   100% WV   Schoeller						
						5A, NORTH ATLANTIC  4x 26/2 Nm   Zefir   100% WV   Schoeller	< 4	Friction <
						4A, ACACIA  4x 28/2 Nm   Adelaide   100% WV   Zhangjiagang Yangtse Spinning	< 4	Friction <
	>	2A  -   Comb thread   -						
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2