























## Pattern No.: 1010180 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A   -   -   Residual yarn   -   -		8		8B   -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A   1x Nm 30/2   Albany   80% WV, 20% NY   AFT		7				
Friction >	>	6A   1x Nm 10   Albany   100% PP   AER8		6				
				5		5A   1x Nm 30/2   Albany   80% WV, 20% NY   AFT	<	Friction <
				4		4A   1x Nm 10   Albany   100% PP   AER8	<	Friction <
Friction >	>>	3A   2x Nm 30/2   Albany   80% WV, 20% NY   AFT		3				
	-	2A   -   -   Comb thread   -   -		2		2B   2x Nm 30/2   Albany   80% WV, 20% NY   AFT	<<	Friction <
Friction >	>	1A   -   -   Draw separation thread   -   -		1		1B   -   -   Elastic thread   -   -	-	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










## Pattern No.: 1010180 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A   -   -   Residual yarn   -   -		8		8B   -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A   1x Nm 30/2   Albany   80% WV, 20% NY   AFT			7			
Friction >	>	6A   1x Nm 10   Albany   100% PP   AER8			6			
					5	5A   1x Nm 30/2   Albany   80% WV, 20% NY   AFT	<	Friction <
					4	4A   1x Nm 10   Albany   100% PP   AER8	<	Friction <
Friction >	>>	3A   2x Nm 30/2   Albany   80% WV, 20% NY   AFT			3			
	-	2A   -   -   Comb thread   -   -		2		2B   2x Nm 30/2   Albany   80% WV, 20% NY   AFT	<<	Friction <
Friction >	>	1A   -   -   Draw separation thread   -   -		1		1B   -   -   Elastic thread   -   -	-	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010180 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8B  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5				5A  1x Nm 30/2   Albany   80% WV, 20% NY   AFT	<	Friction <
				4				4A  1x Nm 10   Albany   100% PP   AER8	<	Friction <
				3						
	-	2A  -   -   Comb thread   -   -		2				2B  2x Nm 30/2   Albany   80% WV, 20% NY   AFT	<<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -		1				1B  -   -   Elastic thread   -   -	-	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

