










Pattern No.: 1410024 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
						8A 1x Nm 28/2 Residual yarn -	<	
Friction >	>>	7A, STONE 2x Nm 25 Jump 68% VI, 32% PBT Sesia						
						6A, RED 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
						5A, YELLOW 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	<	Friction <
	>	2A 1x Comb thread -				2B, GREEN 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1410024 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 28/2 Residual yarn -			8			<
	>	7A 1x Nm 28/2 Residual yarn -			7			
Friction >	>>	6A, GREEN + STONE 1x Nm 20 + 1x Nm 50/3 Athena + kbA Baumwolle 100% VI + 100% CO Igea + Gebrüder Otto			6			
					5			<< Friction <
Friction >	>	4A, STONE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto			4			
Friction >	>	3A, GREEN 1x Nm 20 Athena 100% VI Igea			3			<< Friction <
	>	2A 1x Comb thread -			2			<
	>	1A 1x Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410024 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Residual yarn -	<	
				7						
				6						
				5				5A, STONE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
Friction >	>	4A, STONE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto		4						
Friction >	>	3A, GREEN 1x Nm 20 Athena 100% VI Igea		3						
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410024 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Residual yarn -	<	
				7						
				6						
				5				5A, STONE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
Friction >	>	4A, STONE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto		4						
Friction >	>	3A, GREEN 1x Nm 20 Athena 100% VI Igea		3						
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410024 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
				8		8A 1x Nm 28/2 Residual yarn -	<	
				7				
				6				
				5		5A, STONE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
Friction >	>	4A, STONE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto		4				
Friction >	>	3A, GREEN 1x Nm 20 Athena 100% VI Igea		3				
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

